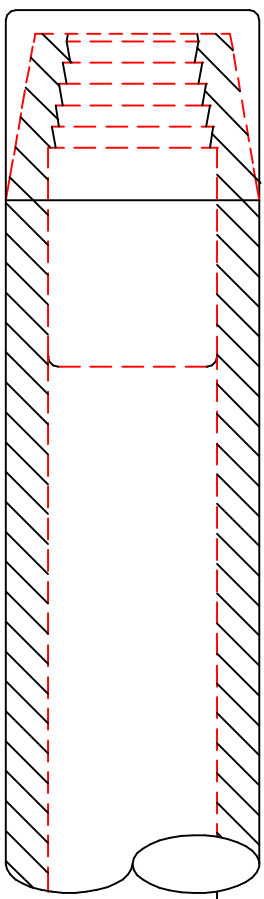
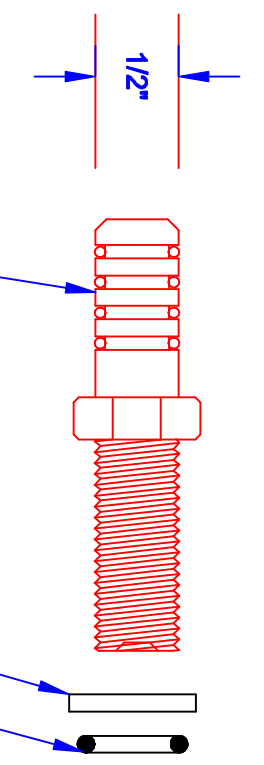
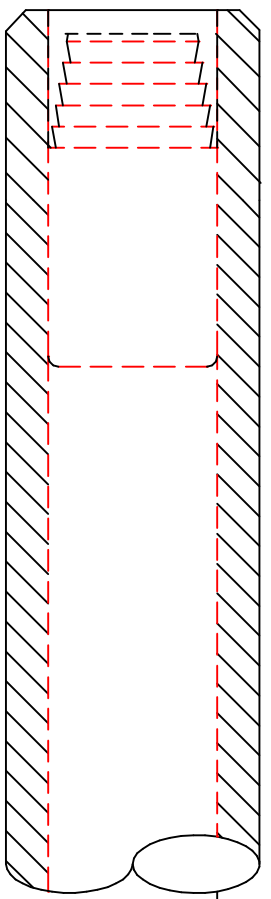


- 1)-CUT BLADDER MATERIAL TO CORRECT LENGTH
- 2)-CHAMFER THE ENDS OF THE BLADDER
- 3)-INSERT END CAP CENTER PART INTO BLADDER
- 4)-PUSH OUTER END CAP ONTO BLADDER UNTIL FLUSH
- 5)-PUT WASHER AND THEN O'RING ONTO THREAD OF FITTING
- 6)-SCREW FITTING INTO INNER END CAP
- 7)-LUBRICATE O'RINGS ON FITTING WITH WHITE GREASE
- 8)-COMPLETE OPPOSITE END
- 9)-INSERT COMPLETED BLADDER ASSEMBLY INTO VALVE END JOURNAL
- 10)INSERT BLADDER ASSEMBLY INTO SHAFT BODY. REPLACE THE BOLTS, TIGHTEN, AND PRESSURE TEST SHAFT.--DO NOT INFLATE BLADDER OUTSIDE OF SHAFT.



TYPE "B" O'RING FITTING

This o'ring fitting screws into the end cap fitting and slides into a reamed hole in the air shaft journal

O'RING
WASHER
1/2-13 THREADED HOLE IN END CAP.

WEBANCOR		BY	DATE
SCALE	REVISIONS		
DATE			
DWN			
CHK'D			
TITLE BLADDER REPAIR		DWG. NO. BLADDER ASSBL Y	