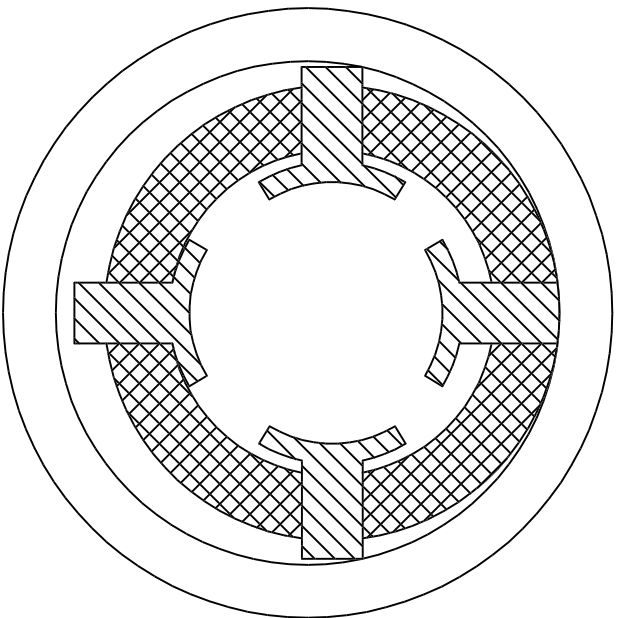


CORE I.D. AND SHAFT DIAMETER MATCHED CORRECTLY. LOAD AND AIR PRESSURE SUFFICIENT TO KEEP CORE CENTERED.



UNDERSIZED SHAFT BODY OR OVERSIZE CORE LOAD SUFFICIENT TO MAKE ROLL SIT ON SHAFT BODY. TOP LUG FLUSH WITH BODY--NO GRIP SIDE LUGS TOUCHING WITH LITTLE OR NO GRIP BOTTOM LUG NOT TOUCHING CORE NO GRIP. ROLL WILL SLIP ON SHAFT.

WEBANCOR

SCALE		REVIEWS		BY	DATE
NONE					
DATE	06/07/95				
DWN	BLH				
CHK'D					
TITLE					DWG. NO.
CENTERING CORE ON SHAFT					CORE--CTRNG.